

Performing Dept: IMM Date: 08/08/25
Location Code : IRON N7FS FUPR IRSR
Equipment Class:
Eq. Qualifier :
Safety Permit Required : NO

Page: 01

* Standards/ *
* Procedures *
* ===== *
* Number: PB01 *
* ===== *
* Revision: 000 *
* Status: ACTIVE *

Description: DAILY PORTABLE BAGHOUSE CHECK

Step Description of Standard or Procedure ***** PORTABLE BAGHOUSE INSPECTION *****	Clock No.
01 INSPECT AIR HOSE AND PIPING TO BAGHOUSE PULSE UNIT FOR ANY LEAKS OR DAMAGE	_____
02 CHECK HYDRAULIC TANK FOR PROPER LEVEL - IF LOW USE THE TELUS 32 OIL THAT IS STORED IN HOMOGENIZER OIL ROOM	_____
03 CHECK HYDRAULIC HOSES, PIPING AND FITTINGS FOR LEAKS	_____
04 CHECK DUCTING/ HOSE CONNECTIONS TO BAGHOUSE FOR ANY LEAKS	_____
05 CHECK CONDITION OF AUGER - LISTEN FOR ANY ABNORMAL NOISES	_____
06 CHECK AIR PULSE SYSTEM GAUGE - SHOULD SHOW BETWEEN 3 AND 5	_____
07 LUBE FAN BEARINGS DAILY - USE EP2 GREASE (0015-017200) - 2 POINTS	_____
08 LISTEN FOR ANY ABNORMAL FAN NOISES	_____
09 REPORT ANY PROBLEMS TO MAINTENANCE FOREMAN ON DAYS AND TO THE SHIFT COORDINATOR ON THE OFF SHIFTS	_____

Notes and Craftsman Comments:

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* Standards/ *
* Procedures *
* ===== *
* Number: PB02 *
* ===== *
* Revision: 001 *
* Status: ACTIVE *

Description: EMERGENCY PROCEDURE IN EVENT OF PORTABLE BAGHOUSE FAILURE

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Step Description of Standard or Procedure Clock No. _____

***** EMERGENCY SHUTDOWN PROCEDURE *****

- 01 IN THE EVENT OF PORTABLE BAGHOUSE FAILURE - SHUTDOWN UNIT _____
- 02 NOTIFY SHIFT EMT OR SHIFT MMT TO TROUBLESHOOT _____
- 03 TRADESMEN TO LOCKOUT BEFORE WORKING ON EQUIPMENT _____
- 04 COMMON PROBLEMS ARE UNIT OVER 10 ON GUAGE (MALFUNCTION OF PULSE UNIT) OR IT COULD BE LOW HYDRAULIC FLUID , BLOWN OVERLOAD , JAMMED AUGER DRIVE OR SIMILAR CONDITIONS _____
- 05 IF SHIFT EMT OR SHIFT MMT CANNOT TROUBLE SHOOT RESPECTIVE MAINTENANCE FLS SHOULD BE NOTIFIED TO ASSIST WITH THE TROUBLESHOOTING _____
- 06 IF REPAIRS ARE SUCCESFUL BAGHOUSE CAN BE RESTARTED _____
- 07 IF BAGHOUSE MUST BE TAKEN OUT OF SERVICE THEN THE FOLLOWING MUST BE DOWN _____
- 08 DISCONNECT DUCT WORK TO PORTABLE BAGHOUSE _____
- 09 REINSTALL FAN INTO DUCTING AT CASTHOUSE _____
- 10 RESTART TEMPORARY CASTHOUSE EMISSION SYSTEM _____

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Notes and Craftsman Comments:

